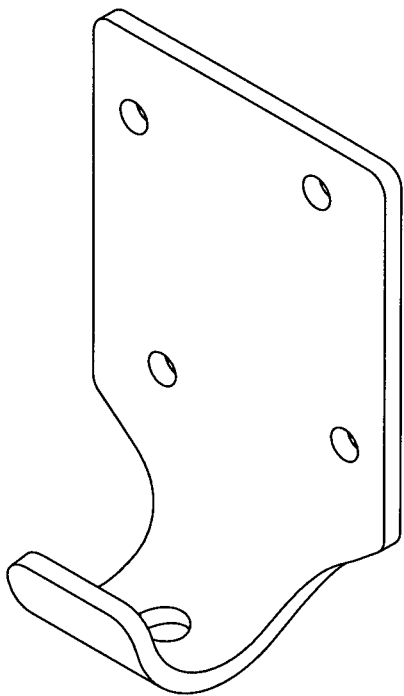
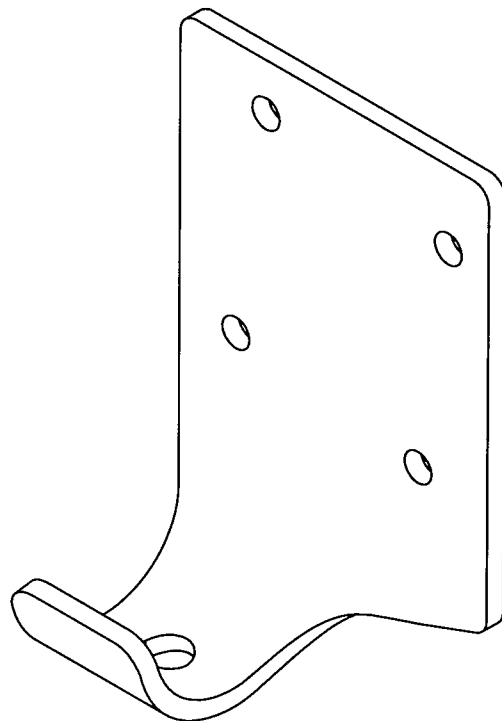


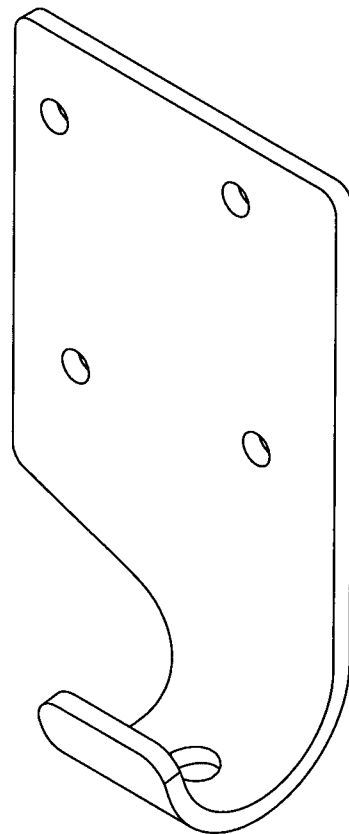
D3570-1 BRACKET



D3570-2 BRACKET



D3570-3 BRACKET

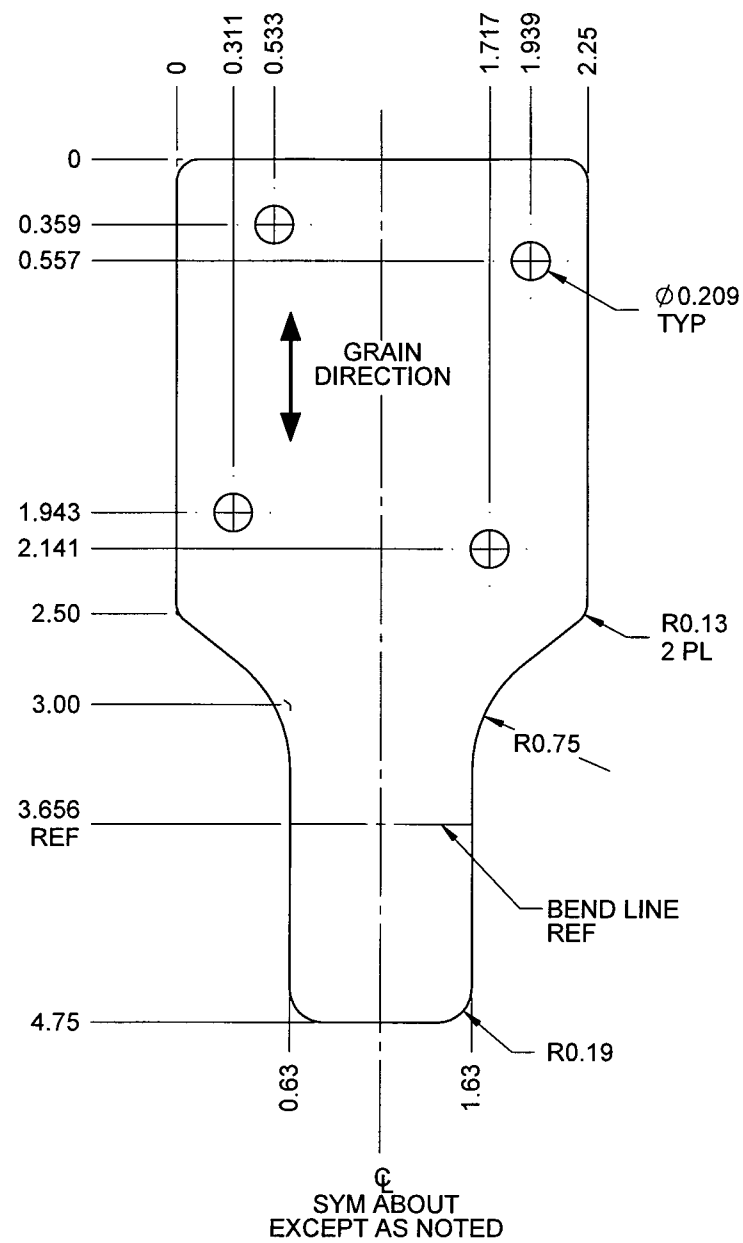


D3570-4 BRACKET

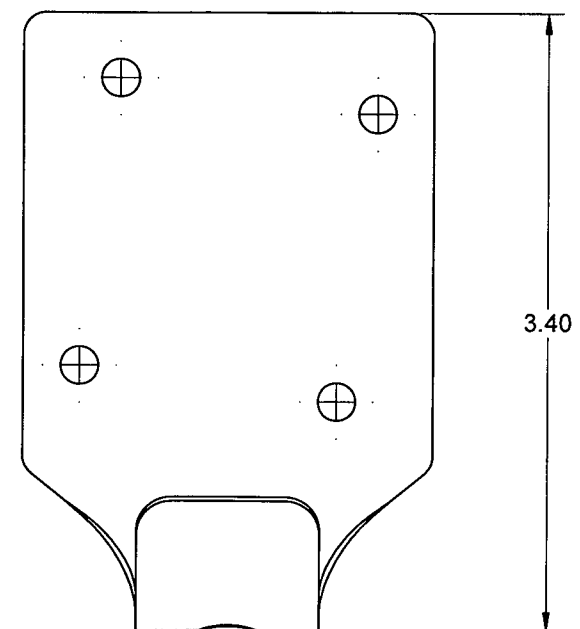
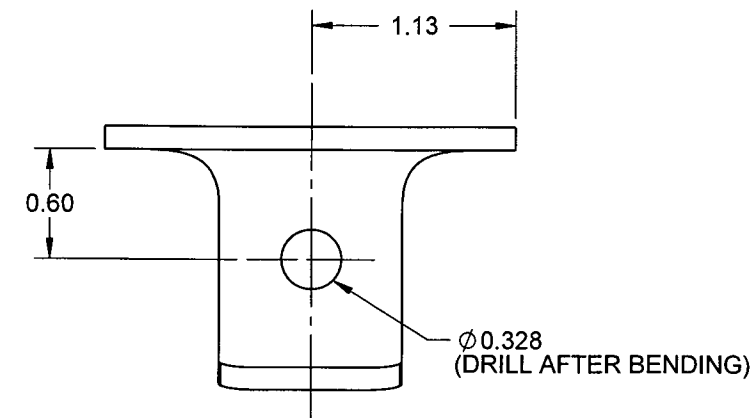
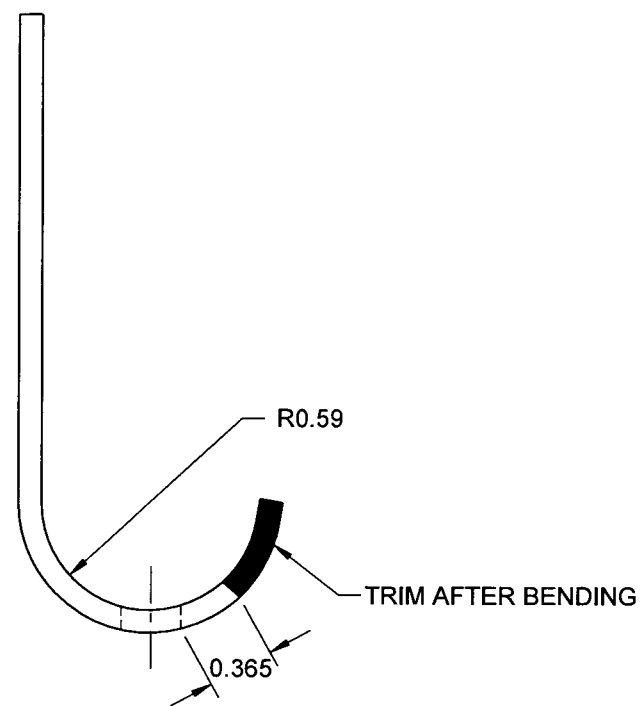
RELEASED
09/04/22

- NOTES:
- 1) MATERIAL: 6061-T6 ALUMINUM 0.125 THICK PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF DART SPEC M6061T6S.125
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3570-X" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.10 lbs EACH

E	SHEET 3 UPDATED D3570-3F FLAT PATTERN, SEE REV D FOR DETAILS. SEE PAR 09-014.	AJS	09.04.22
D	ADDED -3 & -4 FOR USE ON 214B/B1. SEE PAR 09-014.	AJS	09.04.01
C	UPDATE DIMS FOR CLARITY	LE	07.06.01
B	CHANGE BEND RAD TO 0.60 FROM 0.50	LE	07.04.16
A	NEW ISSUE	LE	07.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	J	DRAWING NO.	REV. E
MFG. APPR.	E	D3570	SHEET 1 OF 5
APPROVED	140	TITLE	SCALE
DE APPR.	140	BRACKET	NTS
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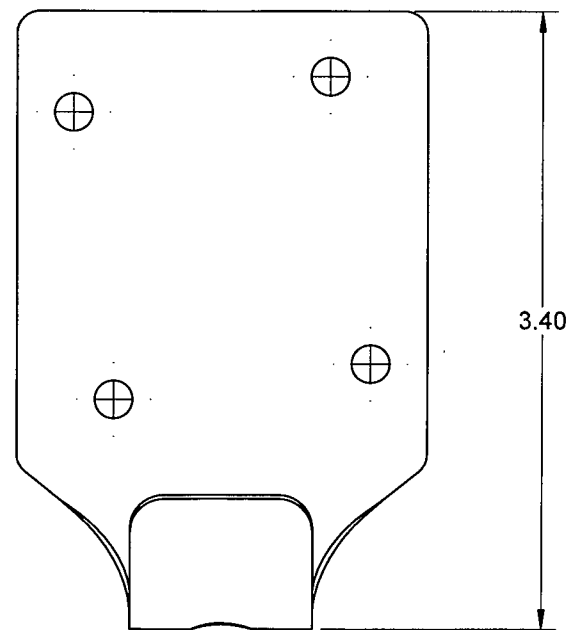
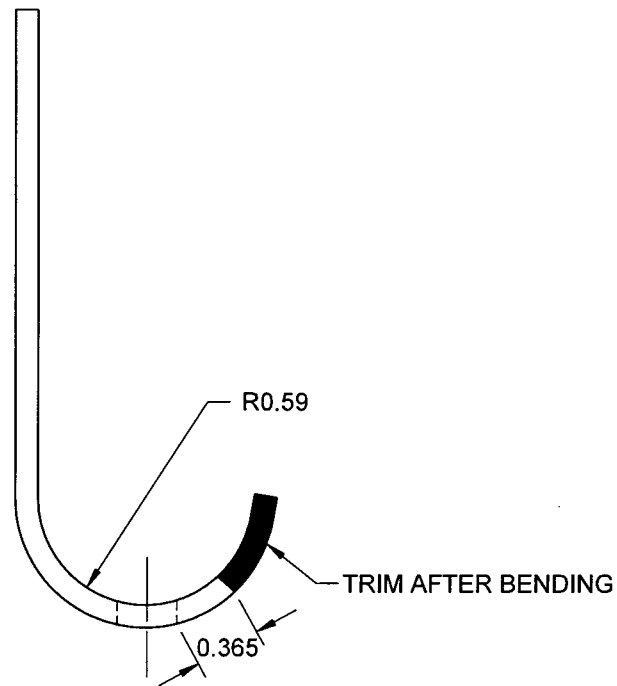
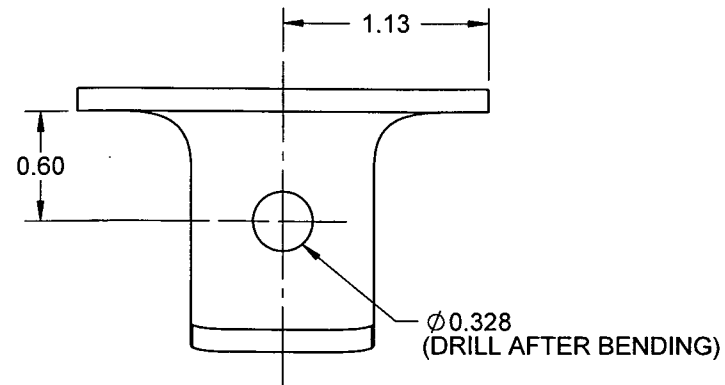
D3570-1F FLAT PATTERN



D3570-1 BRACKET
(MAKE FOM D3570-1F)

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29/04/23 MP

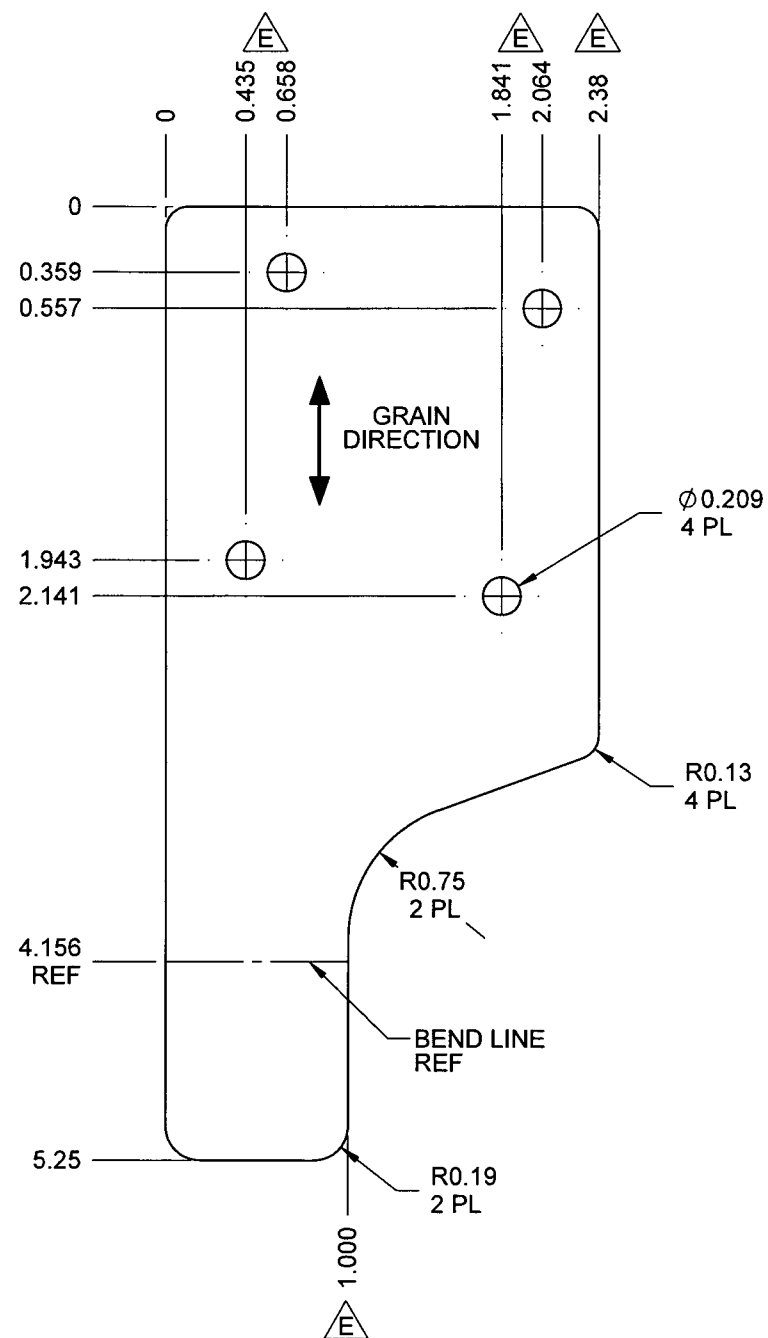
DESIGN	LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D3570	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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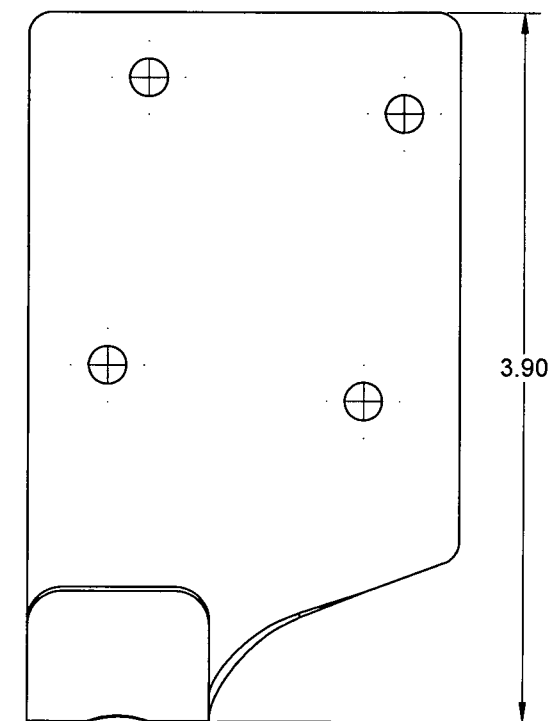
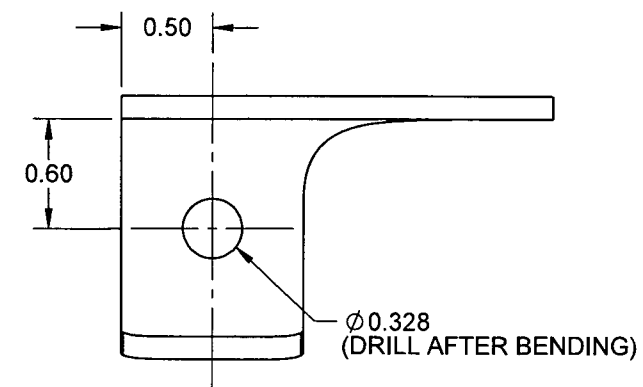
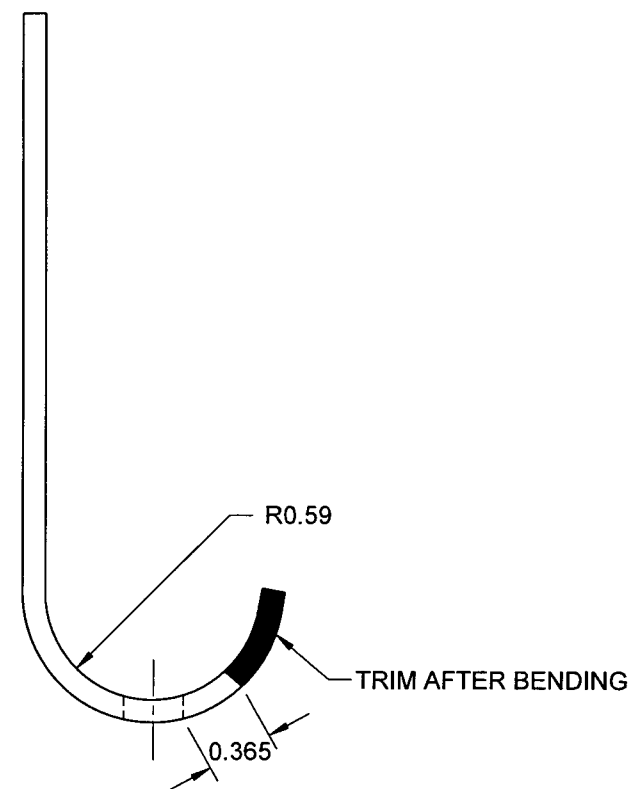
D3570-2 BRACKET
(MAKE FROM D3570-1F)

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09/04/23 MP

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CHECKED	J	DRAWING NO.	REV. E
MFG. APPR.	E	D3570	SHEET 3 OF 5
APPROVED	140	TITLE	SCALE
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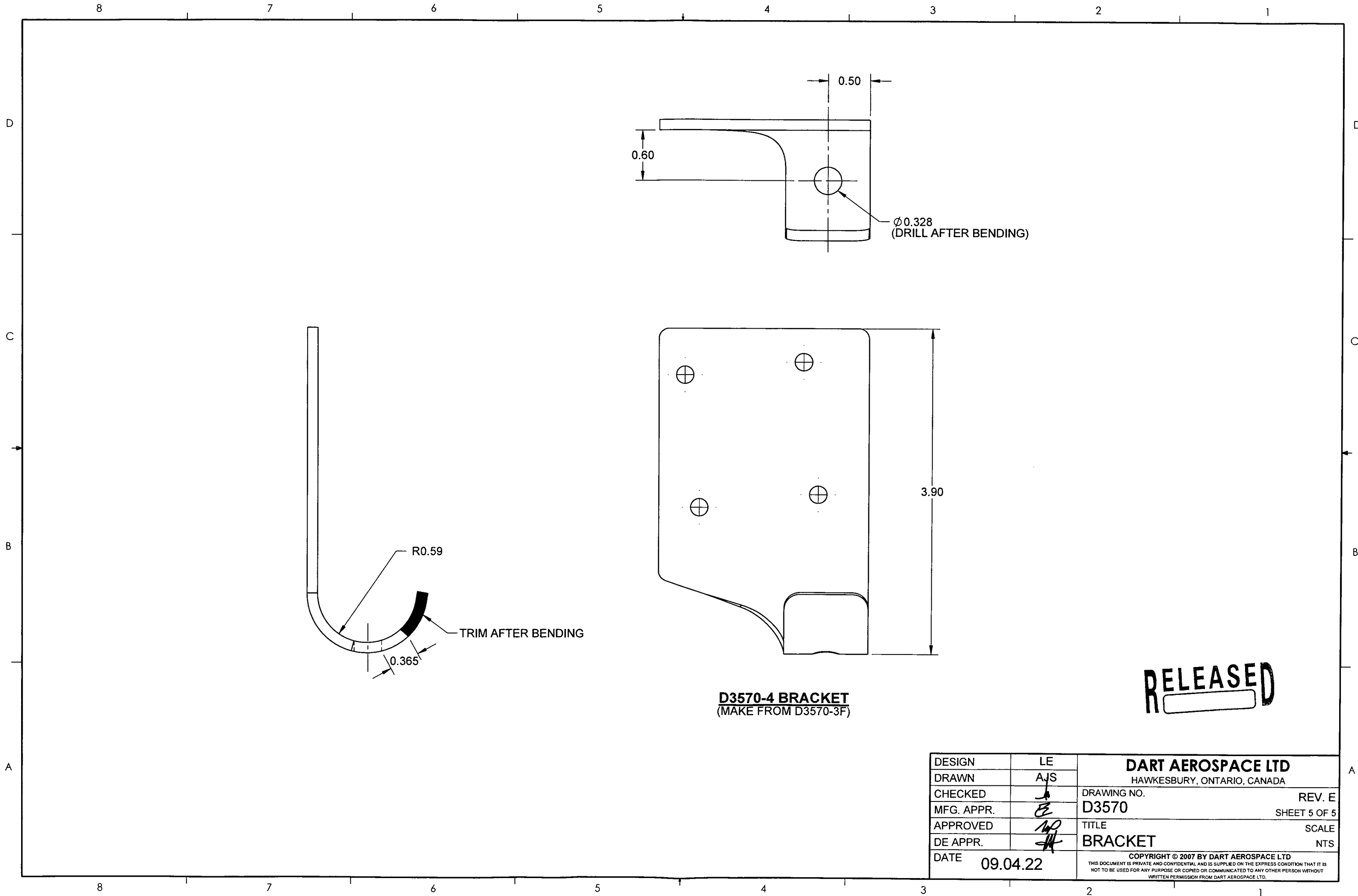
D3570-3F FLAT PATTERN



D3570-3 BRACKET
(MAKE FROM D3570-3F)

RELEASED
09/04/23 MB

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DRAWN	AJS		
CHECKED	J	DRAWING NO. D3570	REV. E
MFG. APPR.	BE		SHEET 4 OF 5
APPROVED	MB	TITLE BRACKET	SCALE
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D3570	SHEET 5 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACKET	NTS
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